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|  | **UNITED**  **NATIONS** | | HSP **HSP**/WUF/11/1/Add.2 |
| UN-Habitat_logo_NEW | | World Urban Forum | Distr.: General  Date: 26 June 2022  English only |

**Eleventh Session**

**Katowice, Republic of Poland**

26 – 30 June 2022

Item 2 (a) of the provisional agenda[[1]](#footnote-1)\*

Provisional agenda of the Twelfth Session of the World Urban Forum

1. Opening of the session.

2. Organizational matters:

(a) Adoption of the agenda;

(b) Establishment of an advisory group for the twelfth session of the World Urban Forum;

(c) Organization of work.

3. Dialogues on the overall theme.

4. Special sessions.

5. Government and partner round tables.

6. Stakeholder networking sessions.

7. Provisional agenda and other arrangements for the next session of the World Urban Forum.

8. Presentation of the summary report of the session.

9. Closure of the session.

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1. \* HSP/WUF/11/1. [↑](#footnote-ref-1)